

**CLAIMS**

**What we claim is:**

1. A cascadable file jacket comprising:
  - a flexible substrate having a first and second surface;
  - a file pocket adjacent to the first surface, the file pocket including a first ply foldably connected to a second ply to form an interior;
  - a first tab formed integrally to the first ply and adapted to fixedly engage the file pocket to the second surface,
  - a second tab formed integrally to the second ply and adapted to expandably engage the file pocket to the second surface.
2. The cascadable file jacket of claim 1, wherein the flexible substrate includes first and second mounting holes adapted for mounting the flexible substrate in a vertical orientation.
3. The cascadable file jacket of claim 1, wherein the first and second mounting holes each include an annular grommet.
4. The cascadable file jacket of claim 1, wherein the flexible substrate includes a third mounting hole cooperating with the first mounting hole and adapted for mounting the flexible substrate in a horizontal orientation.
5. The cascadable file jacket of claim 1, wherein the file pocket is adapted to accept at least one piece of 8.5 by 11.0 inch paper.
6. The cascadable file jacket of claim 1, wherein the flexible substrate is manufactured from a polypropylene material.

7. The cascadable file jacket of claim 1, wherein the file pocket is manufactured from a translucent poly-sheet material.
8. The cascadable file jacket of claim 1, wherein the first and second tabs are fixedly engaged to the second surface via a heat staking process.
9. The cascadable file jacket of claim 1, wherein the second ply is folded to include a label portion.
10. The cascadable file jacket of claim 1, wherein the flexible substrate cooperates with an easel.
11. The cascadable file jacket of claim 10, wherein the easel includes at least one inclined leg.
12. The cascadable file jacket of claim 10, wherein the easel is a foldable triangular stand.
13. A cascadable filing system comprising:
  - a rectangular substrate formed to include a narrow end and a first and second mounting holes, the rectangular substrate adapted for mounting in a vertical orientation via the first and second mounting holes; and
  - at least one poly-sheet folded to define a first ply and a second ply, the first ply folded to include a first tab and the second ply folded to include a second and a third tab; wherein the first and second tabs are adapted to engage a back surface of the rectangular substrate and the third tab is adapted to engage the first ply and thereby form a file pocket.

14. The cascable filing system of claim 13, wherein rectangular substrate further includes a third mounting hole positioned distal to and in-line with the first mounting hole, the first and third mounting holes adapted for mounting the rectangular substrate in a horizontal orientation.
15. The cascable filing system of claim 13, wherein the second tab further includes an expandable portion, and an attachment surface adapted to be heat staked to the back surface.
16. The cascable filing system of claim 13, wherein the second ply is further folded to include a label portion.
17. The cascable filing system of claim 13, wherein the first and second mounting holes include a reinforcing annular grommet fixedly attached to an interior surface.
18. The cascable filing system of claim 13, wherein the rectangular substrate is manufactured from a polypropylene material.
19. A method of manufacturing a cascable file jacket comprising;  
providing a planar flexible substrate, the flexible substrate having a rectangular shape including a narrow end;  
forming a plurality of mounting holes in the narrow end; and  
attaching an expandable file pocket to the flexible substrate, the pocket having a first and second plies cooperating to define an interior, wherein the second ply includes first and second tabs adapted to fixedly engage a back surface of the flexible substrate.

20. The method of claim 19, further including affixing an annular grommet support ring within an interior of the plurality of mounting holes.
21. The method of claim 19, further including forming a horizontal mounting hole adjacent to a second narrow end, the horizontal mounting hole adapted to cooperate with one of the plurality of mounting holes in the narrow end.
22. The method of claim 19, further including forming a label surface contiguous to the first ply and adjacent to a file pocket opening.
23. The method of claim 19, further including forming a third tab contiguous to the first ply and adapted to fixedly engage the second ply to define a file pocket interior.
24. The method of claim 19, further including providing an expanding portion and an attachment portion integral to the first tab, the attachment portion adapted to be heat staked to the back surface of the flexible substrate.
25. The method of claim 19, further including attaching additional expandable file pockets to the flexible substrate in a cascading fashion.
26. The method of claim 19, further including attaching an easel to a back surface of the flexible substrate.

27. The method of claim 19, wherein manufacturing the expandable file pocket comprises:
- providing a blank including the first and second plies separated by a foldline;
  - folding the first and second plies along the foldline to define the interior; and
  - affixing the first ply to the second ply to define a two-sided pocket.